



## Knoll Full Circle

An exclusive resource recovery program developed with ANEW, a nationally recognized 501(c)(3) non-profit organization dedicated to extending the life cycle of surplus furniture, fixtures and equipment (FF&E), architectural materials, and building assets in an economically, socially and environmentally responsible way

### Program Summary

- + Full Circle is designed for Knoll customers who are looking to avoid landfill when decommissioning furniture or surplus assets from a space
- + Surplus is stewarded to offer a sustainable solution to common liquidation
- + Based on the customer's goals, ANEW will develop a proposal offering landfill diversion options
- + Options include: reselling, repurposing, and/or recycling surplus, as well as converting unusable surplus to clean Energy-from-Waste; achieving a net zero waste goal
- + No other take back program is as comprehensive as the Knoll Full Circle program

### Addressing the Issue

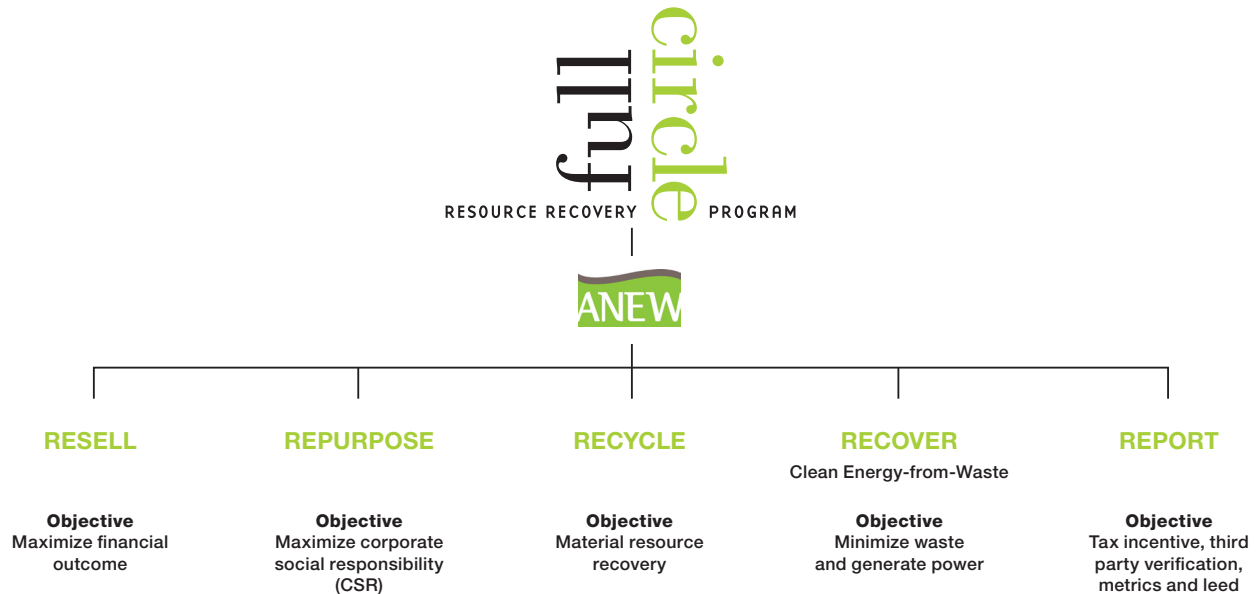
- + Not all surplus furniture has resale value, so much of it ends up as scrap or in landfill
- + Most furniture recycling programs salvage only metals; wood and plastics are generally sent to landfill
- + Before Full Circle, there were no comprehensive FF&E take back programs that offered a true solution
- + Existing take back programs are specific to select products and require shipping across country, adding cost and carbon emissions

### What is Energy-from-Waste (EfW)?

- + Solid waste is combusted at high temperatures, turning water in steel tubes surrounding the combustion chamber into steam, which generates electricity
- + A greener alternative to creating energy than by coal or oil
- + Classified as renewable by the U.S. Department of Energy
- + Produces electricity with less environmental impact than almost any other source of electricity

## The Total Solution

- + The Full Circle resource recovery program began in 2009 and is the first program of its kind—offering fully integrated and responsible services for stewarding any surplus FF&E in any condition
- + The customer selects their priority to meet its economic, social and environmental objectives:



## The Right Partners

- + ANEW delivers the Full Circle program for Knoll customers through its dealer network and alliance with national service providers and Covanta Energy
- + Knoll customers are encouraged to engage Knoll dealers or their own resources
- + Covanta Energy owns and/or operates 40+ EfW facilities in the U.S., which produce clean, renewable energy and recycle metals



## Who to Contact

- + To participate in a Full Circle project, contact your local Knoll sales representative or Knoll dealer. For more information, visit [www.knoll.com/fullcircle](http://www.knoll.com/fullcircle)
- + To contact ANEW about the Knoll Full Circle program, contact:  
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